

Summary

5 A method is provided for the processing of workpieces using a processing method, in particular the electrochemical processing method. In the process, a is applied between an electrode and a workpiece, so that, for the removal or deposit of material, a current flows between the electrode and the workpiece through a working medium, in particular an electrolyte solution. The voltage for processing of the at least one workpiece is increased and the current monitored. The voltage is increased to a specified value (U_1) via a ramp. In this way, it is possible to specify substantially narrower limits for the current characteristic during
10 processing. This also results in narrower limits for dimensional accuracy and higher quality of the workpieces. The load on the electrode is reduced as well.

(Figure 1)